



# CIGAR FAMILY

A 100 YEAR JOURNEY  
IN THE CIGAR INDUSTRY

Stanford J. Newman with James V. Miller

Introduction by Marvin R. Shanken

## A NEW AUTOBIOGRAPHY

"A success story based on integrity and hard work, and most of all family."

Marvin R. Shanken, *Cigar Aficionado* Editor and Publisher

From his father's one-man cigar factory in 1895 to the cigar boom of today, *Cigar Aficionado* Hall of Famer Stanford J. Newman provides a fascinating look at the cigar industry during the last century. This colorful, glossy coffee table book is a Must Read for all cigar aficionados! Now available at fine smokeshops everywhere, or call toll-free (877)773-7247. All profits will benefit the Dominican Foundation, a non-profit organization devoted to helping the poor of the Dominican Republic.

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